## AMENDMENTS TO THE CLAIMS

**1-20 (Canceled)**

**21. (New)** In a method of forming heat-resistant raised print, comprising the following steps in the order named:

a) applying a wet inked print to a substrate;

b) applying a radiation-curable acrylated polymer powder composition, including plasticizer, to the wet inked print on the substrate, whereby the powder composition adheres to the wet inked print;

c) heating the powder to melt temperature, whereby the powder composition flows and fuses with the wet inked print to form a raised radiation-curable melt; and

d) irradiating the raised radiation-curable melt whereby the raised radiation-curable melt polymerizes and forms a heat-resistant raised print on the substrate,

the improvement which comprises employing, as a plasticizer, a radiation-sensitive, semi-crystalline polyester containing (meth)acryloyl groups and as the radiation-curable acrylated polymer powder composition, a composition comprising 25 to 75 wt% of (meth)acrylated epoxy oligomers and 75 to 25 wt% of (meth)acrylated polyester.

**22. (New)** The method according to claim 21, wherein said radiation-curable polymer powder composition comprises 35 to 65 wt% of (meth)acrylated epoxy oligomers and 65 to 35 wt% of (meth)acrylated polyester.

**23. (New)** The method according to claim 22, wherein said radiation-curable polymer powder composition comprises 45 to 55 wt% of (meth)acrylated epoxy oligomers and 55 to 45 wt% of (meth)acrylated polyester.

**24. (New)** The method according to claim 23, wherein the (meth)acrylated epoxy oligomers are present at 50 wt% and the (meth)acrylated polyester oligomers are present at 50 wt%.

**25. (New)** The method according to claim 21, wherein said radiation-curable acrylated polymer powder composition further comprises one or more members selected from the group consisting of photo-initiators, flow control agents, appearance agents and degassing agents.

**26. (New)** The method according to claim 21, wherein the radiation-sensitive plasticizer is present in an amount of from about 1 to about 20 wt%.

**27. (New)** The method according to claim 21, wherein said irradiating is performed with ultraviolet radiation.

**28. (New)** The method according to claim 21, wherein said substrate comprises paper.

**29. (New)** The method according to claim 28, wherein said paper is stationary, greeting cards or business cards.

**30. (New)** The method according to claim 21, wherein step c) is performed at a temperature below 150°C.

**31. (New)** The method according to claim 30, wherein said temperature is from about 50°C to about 80°C.